



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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D4034-041
Job Sheet 183132



Part No: D4034-041

Job Qty: 4 ea

Part Name: Aft Upper Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/12/18

Job Tracking No:

Due Date: 9/21/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV.C SHEETS 1,2 IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 11.01.19 AS PER DWG REV.B DD VERF:EC IPP Rev:D 13.03.14 AS PER
DWG REV.pc1 DD VERF:JLM IPP REV:E 13.06.21 DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Large Fab-6		DC 2018-10-09
100	Large Fab	4 pcs	9/21/18	9/21/18	0.00	4.60	Large Fab 1		DC 2018-10-10
110	QC	4 pcs	9/21/18	9/21/18	0.00	0.00	QC9		JS
120	QC	4 pcs	9/21/18	9/21/18	0.00	0.00	QC5		JS
130	Packaging	4 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3 Large Fab		DC 2018-10-11
140	QC21-SA	4 Ea	9/21/18	9/21/18	0.00	0.00	QC21		21 OCT 11 2018

Part Op 100 - 1- Assemble ribs to hoop and weld as per dwg DT9564 2- Weld bushing in rib and grind weld flush as per dwg
Descriptions: 130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-7	Hoop	4 Ea (1 ea)	90-Start up Operation	S113175
D4021-9	Bushing	16 Ea (4 ea)	90-Start up Operation	S105262
D4034-1	Rib	4 Ea (1 ea)	90-Start up Operation	S109302
D4034-3	Rib	4 Ea (1 ea)	90-Start up Operation	S115420

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4021-7	4	4	0
		16	108	0
		4	2	0
		4	12	0

ifications

uld not be found.

Plex 9/12/18 3:20 PM Dart.lajeunesse.marie



Container No: S116607



Part: D4034-041

Job No: 183132

Serial No/Batch: S116607

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/09/18

Dart Aerospace Ltd.
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CANADA
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www.dartaerospace.com

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																														
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